

REV	DATE	ALTERED: RP SINGH
01	19.06.19	CHD & APPD: KONDAPANAI DU
ALL REVISIONS ARE INDICATED AS 01		

NOTES:

- 1) DESIGN PRESSURE : 381 Kg/Cm² (g)
- 2) DESIGN TEMPERATURE : 290 °C
- 3) WORKING MEDIUM : WATER
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- 7) CONNECTING PIPE SIZE IS PIPE ID310X54
- 8) MATERIAL SPECIFICATION SHALL BE SA234WPC
- 9) CONSTRUCTION SHALL BE SEAMLESS
- 10) WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- 11) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE

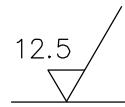
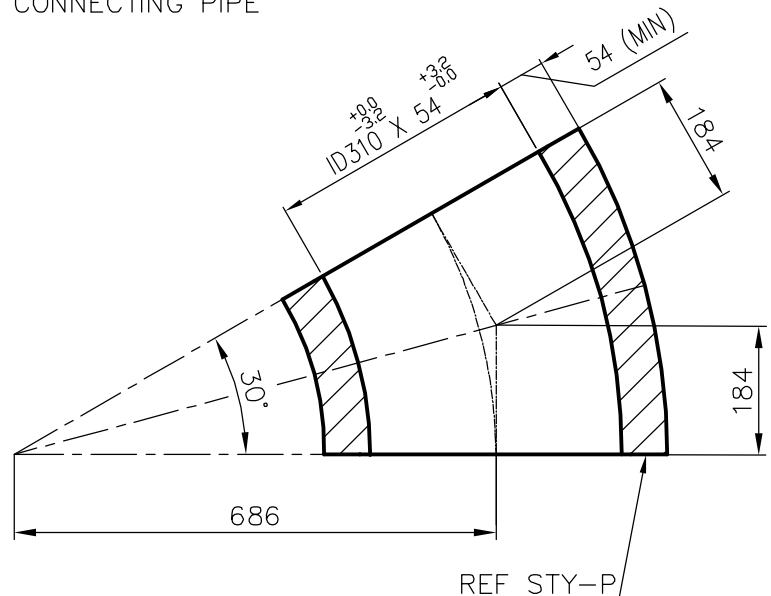
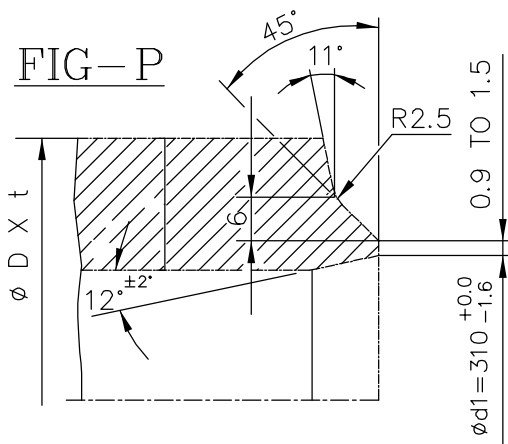


FIG - P



—	BW LR 30DEG ELBOW ID310X54		92 524 048 0000	A		174	000
			SA 234 WPC			1	
VAR No.	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT	UNIT WT. (KG)	
			MATERIAL SPECN			QUANTITY	



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

	NAME	SIGNATURE	DATE
DRN	RP SINGH		22.02.19
CHD	KONDAPANAI DU		22.02.19
APPD	R SESHAGIRI		22.02.19

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE			N.T.S	174	—
TITLE					DRAWING NO : 4-80-423-82483
BW LR 30DEG ELBOW ID310X54					REV 01